

## ▶ ZERUST® Axxanol™ 33 Oil

ZERUST®/EXCOR® Axxanol™ 33 rust preventative oil provides powerful corrosion protection against aggressive environments such as salt air and humidity for ferrous and some non-ferrous metals for up to one year under shelter.

Axxanol™ 33 is an oil-based corrosion preventive coating widely used to replace standard oil in dipping applications. In addition, Axxanol™ 33 is a rust preventative for ferrous and some non-ferrous metals, including aluminum, zinc, and copper, for up to one year under shelter. Typical ZERUST® Axxanol™ 33 applications include corrosion protection for in-line rolling mill applications, cold-rolled sheets and coils, wire bars, and cast and machined metals during shipment and storage.

Axxanol™ 33 forms a thin protective coating that can be removed with most alkaline cleaners. Use Axxanol™ 33 in conjunction with ZERUST® Vapor Corrosion Inhibitor (VCI) packaging for a more robust solution that provides corrosion protection for years.

### Application Example

A crankshaft protected by ZERUST® Axxanol™ 33 and ZERUST® Ferrous VCI Film arrived without corrosion after traveling in an overseas shipment from Finland to the United States.



### ▶ Benefits

- Proven corrosion protection
- May be used with ZERUST® VCI Film
- Apply by spray, brush, or dip
- Multimetal protection
- Compatible with most engine oil lubricants

### Application Type

- Storage
- Shipping
- During Operation
- May be used with ZERUST® packaging



Use ZERUST® Axxanol™ 33 alone or with ZERUST®/EXCOR® VCI packaging.

## Technical Data

**Product Information** Ready-to-use rust preventative oil liquid. The light amber liquid coating results in a thin, oily film.

**Application**

|   |  |
|---|--|
| Apply via spray, electrostatic spray, brush, or dip |  |
| Application temperature                             | 50 to 110°F (10 to 43°C)                           |
| Coverage*   | 1358 ft <sup>2</sup> (126 m <sup>2</sup> ) per gal |
| Wet Film Thickness*                                 | 30 µm  |
| Engine Oil Compatibility†                           | ≤ 10% v/v  |

**Properties**

|                           |                             |
|---------------------------|-----------------------------|
| Removability              | Alkaline or solvent cleaner |
| VOC content EPA Method 24 | 1.03 lb/gal (123 g/L)       |
| Flashpoint ASTM D93B      | >194°F (>90°C)              |
| Viscosity                 | 20-40 cP @73°F, #61, 50 RPM |
| Kinematic Viscosity       | Approx. 20.1 cSt @ 40 °C    |

**Protection Info**

|                            |                       |
|----------------------------|-----------------------|
| Indoors                    | Up to 1 year          |
| Indoors (w/ VCI Packaging) | For years             |
| Outdoor                    | Not recommended       |
| Humidity ASTM D1748        | > 600 hours           |
| Salt Spray ASTM B117       | 20 - 24 hours         |
| Metal types                | Multimetal protection |

**Storage** Store in a cool (32 to 90°F / 0 to 32°C), dry place and away from sunlight in original packaging for up to 2 years from the date of shipment.

\*The theoretical coverage estimates, based on the stated wet film thicknesses (WFT), should be used as a guide only. These estimates were generated based on internal lab measurements of product coating on flat, smooth 1010 steel stock. Actual coverage data will vary in actual use based on the method of application, type of equipment used, part geometry, surface roughness, drain-off time, drag-out rate, evaporative loss, etc.

†Engine oil compatibility test report performed by an independent lab. Available upon request.

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## Availability

ZERUST®/EXCOR® Axxanol™ 33 is sold as a ready-to-use liquid product. Large quantity pricing is available upon request.

| Part Number   | Quantity*      |
|---------------|----------------|
| 350-M-00003PL | 5 Gal (19 L)   |
| 350-M-00003DR | 55 Gal (208 L) |

\*Product sold in US customary units. Metric units approximate.

## Contact Us

Contact your ZERUST®/EXCOR® representative for a corrosion inhibitor system best for your metal assets.

## Disposal

- Dispose of in accordance with local, national, and international regulations.

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