

## ✓ ZERUST® Axxatec™ 77C

ZERUST® Axxatec™ 77C is a water-based rust-preventative liquid that protects ferrous and some non-ferrous metals. It can be applied by spray, brush, or immersion while leaving a thin, hazy, cloudy protective coating when dried.

ZERUST® Axxatec™ 77C is an easy-to-use, water-dilutable corrosion preventive concentrate that contains our proven ICT® corrosion inhibiting technology. Axxatec™ 77C protects iron, steel, aluminum, brass, copper, and zinc for up to one month under shelter.

Use ZERUST® Axxatec™ 77C to protect bare metal surfaces (such as those of golf club shafts) during assembly, large equipment during temporary storage, and in situations where water-based spray-on, in-line production, or dipping applications are desired. In addition, Axxatec™ 77C can be used in conjunction with ZERUST® ICT® VCI Ferrous Film for a more robust solution that provides corrosion protection for years (allow parts to dry prior to packaging).

### Application Example

ZERUST® Axxatec™ 77C was sprayed on to protect the large piece of farm equipment prior to storage.



### ▶ Benefits

Concentrated formula reduces shipping costs and allows for customized dilutable protection

Proven corrosion protection

Reduces the need for rework

Easy to apply and remove

Non-toxic\* and water-based

### Application Type

Storage  
Shipping  
During Operation  
May be used with ZERUST® VCI packaging

\*Non-Hazardous Disposal: Product in unopened original container prior to use is non-hazardous waste in the United States according to 40 CFR 261 (no components listed on F, K, P or U lists; not ignitable, not corrosive, not reactive and not toxic).



## Technical Data

<b>Product Info</b>	Water-based rust preventative liquid concentrate.	
<b>Application</b>	Apply via immersion, brush, or spray Application temperature 41 to 120°F (5 to 49°C) Dilution 4 - 20%, depending on the protection needed For best results, use reverse osmosis or deionized water for dilution.	
<b>Properties</b>	Appearance	Amber liquid
	Surface finish	Thin, hazy coating when dried
	Removability	Alkaline cleaner
	pH	Approx. 6 - 9
	Density	1-1.1 g/ml
<b>Protection Info</b>	Indoor	Up to 1 month
	Indoor (w/ VCI Packaging)	For years
	Outdoor	Not recommended
	Metal types	Iron, Steel, Aluminum, Brass, Zinc, and Copper
	Please ensure coated surfaces are thoroughly dried before packaging or handling.	
<b>Storage</b>	Store in a cool (50 to 90°F / 10 to 32°C), dry place and away from sunlight in original packaging for up to 2 years from the date of shipment.	

### DECLARATION

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## Availability

ZERUST® Axxatec™ 77C is sold as a concentrate. Contact your ZERUST®/EXCOR® representative for ordering information.

Part Number	Quantity*
350-M-00004PL	5 Gal (19 L)
350-M-00004DR	55 Gal (208 L)

\*Product sold in US customary units.  
Metric units approximate.

## Disposal

Dispose of in accordance with local, national, and international regulations.

## Precautions

- Remove before painting.
- Store in a tightly closed container
- Not to use on galvanized metals.
- Do not place treated metals in direct contact with cardboard packaging or wood.

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