

ZERUST® Axxatec™ 85-F VCI RP

ZERUST®/EXCOR® Axxatec™ 85-F is an aqueous-based rust preventative liquid designed for fogging and spraying applications that protect ferrous metals via contact inhibitors and proven ZERUST® Vapor Corrosion Inhibitor (VCI) technology.

ZERUST® VCI molecules migrate to protect hard-to-reach voids within an enclosed space and are sealed while the product is wet. It forms a thin coating that is safe for use on most painted surfaces. The product comes ready to use and can be applied by fogging or pressurized spray. Not for use on metals other than ferrous.

Use Axxatec™ 85-F for corrosion protection during assembly, shipping, and storage or inside vessels after hydrostatic testing. It is ideal for fogging into complex steel assemblies or packages that contain components with voids and chambers. To gain the benefit of the VCI, use it in a tightly sealed, foggable enclosure or void. Axxatec™ 85-F provides 1 year protection in plain packaging and up to 5 years in hermetically sealed spaces or ZERUST®/EXCOR® VCI packaging. Contact your ZERUST®/EXCOR® technical representative for a multimetal-compatible product.

Application Example

The interior and exterior surfaces of new boilers may be protected with ZERUST® Axxatec™ 85-F during shipping and storage. Use Axxatec™ 85-F to fog into the enclosure or vessel after hydrostatic testing to prevent corrosion.



Benefits

- Effective water-based RP with VCI
- Leaves a clear coating
- Ready to use, easy to apply
- Foggable VCI protects hard to reach crevices and voids

Application Type

- Storage
- Mothballing and Long-term storage
- Shipping
- May be used with poly packaging

*Non-Hazardous Disposal: Product in an unopened original container prior to use is non-hazardous waste in the United States according to 40 CFR 261 (no components listed on F, K, P or U lists; not ignitable, not corrosive, not reactive, and not toxic).

Technical Data

Product Information Ready to use water-based VCI rust preventative liquid.

Application Apply via spray or fog.
Contact technical representative for other application methods. Application temperature 41 to 120°F (5 to 49°C)
Dosage 0.2 fl oz/ft³ (195 mL/ 1 m³)
Removal Alkaline cleaning agent

Properties Volatile Content <15%
Flashpoint >212°F (100°C)
pH 8 - 9
Viscosity Water-like
Density (25°C) 0.95-1.05 g/ml

Protection Info Plain Poly Packaging 1 year
VCI Packaging/hermetically sealed Up to 5 years
Humidity Chamber ASTM D1735 Exceeds 500 hrs
VCI Test (NACE TM0208-2013) Pass
Metal type Ferrous protection only. Not for galvanized, zinc, and yellow metals.

Storage Store in a tightly closed container to preserve VCI. Do not freeze. It may separate when frozen. If frozen, allow to thaw and mix thoroughly. Store in a cool (32 to 85°F / 0 to 30°C), dry place and away from sunlight in original packaging for up to 2 years from the date of shipment.

DECLARATION

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Availability

ZERUST®/EXCOR® Axxatec™ 85-F is sold as a ready-to-use liquid product. Large quantity pricing is available upon request.

Part Number	Quantity*
350-F-00009PL	5 Gal (19 L)
350-F-00009DR	55 Gal (208 L)

*Product sold in US customary units.
Metric units approximate.

Disposal

Collect waste when removing. Dispose of in accordance with local, national, and international regulations. Avoid release into the environment.

Precautions

- Shake/stir product container before use. Inspect that the product is clear and homogenous before applying.
- Axxatec™ 85-F is a water-based product and will freeze at temperature/environment conditions/substrate surface temperature when water freezes. Do not apply product when there is a chance of water freezing. For low-freezing temperature application, please refer to Axxatec™ 87-MW3 Winterized product.
- Do not reuse product – such as in a circulating spray booth, even when enclosed, as the active VCI component of the product depletes when exposed to air.
- Product has a propensity to foam.
- Do not use for dipping/immersion dip application with an open sump/tank.
- Do not apply the product onto red-hot heated surfaces – such as on surfaces immediately after welding.
- Do not dry surfaces coated with product. Seal enclosure immediately after application.
- Reseal unused, unexposed product in original container immediately after use.
- Do not use on aluminum, zinc, galvanized steel, or yellow metals.
- Test before use on painted surfaces.
- Test before use on rubber seals and plastics.
- Remove before painting. Axxatec™ 85-F can be removed with the use of an alkaline cleaning agent.
- Do not place treated metals in direct contact with cardboard packaging or wood.
- Metal may discolor or darken in contact with plastics under very aggressive conditions.

A product of:
Northern Technologies
International Corp
4201 Woodland Road
Circle Pines, MN 55014
USA

Phone. +1 763.225.6600
Fax. +1 763.225.6645
sales@zerust.com
www.zerust.com

